

ЕТ " МИТРА-Д-ТЕОДОРА ПЕНЧЕВА "

преводическо бюро

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MITRA-D-TEODORA PENCHEVA Co

TRANSLATIONS OFFICE

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Translation from Bulgarian language

NI

SI

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TEST PROTOCOL

No 626-1-462 / 6th July 2007

Building Test Center in NISI EOOD

Laboratory: Concrete and reinforcements, building materials and articles

Product name: Viva Plast three-chamber profiles, 6300 system, white PVC for windows and doors.

Producer: VIAS EOOD

Assignor: VIAS EOOD

Shumen, 68a Rishki prohod Blvd.

Letter dated 6th June 2007

The Samples have been taken and delivered by the Assignor.

Test methods:

BDS EN 477:2003 Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors - Determination of the resistance to impact of main profiles by falling mass

BDS EN 478:2002 Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors - Appearance after exposure at 150 B°C - Test method

BDS EN 479 Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors - Determination of heat reversion

BDS EN 514 Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors - Determination of the strength of welded corners and T-joints

Date of delivering the samples in Building Test Center: Our Ref No 626 / 7th June 2007

Quantity of the samples tested: 16 pieces to the length of 300 mm. and 3 welded profile joints: code 63020, code 63030, code 63040, code 63050, code 63060 and code 63070.

Test period: 6th June 2007 – 4th July 2007

Director Building Test Center: Signature /illegible/

Eng. Tsv. Gyurova

AUTHORIZED TRANSLATION OFFICE
"MITRA-D" Co. - Shumen. With contract
No: 260/95-00-150/2001 from 23.01.2002
of the Ministry of Foreign
Affairs of the Republic of Bulgaria -
Consular Section in Sofia



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The results are valid only to the samples tested. Do not dispose extracts of the test protocol without the written consent of Building Test Center in NISI EOOD

Affixed round seal.

Protocol No 626-1-462 / 6th July 2007

Test results:

No	Name of the indicator	Unit	Test method	Test results	Indicator value and tolerance as per EN 12608:2006	Test conditions	Deviations from the test method
1.	resistance to impact of main profiles by falling mass of 1 kg. from 1.5 m height code 63020 (10 pcs.) code 63030 (10 pcs.) code 63040 (10 pcs.) code 63050 (10 pcs.) code 63060 (10 pcs.) code 63070 (10 pcs.)	Pcs. Of samples damaged	BDS EN 477:2003	1 1 1 None None None	For class II: ≤ 1 ≤ 1 ≤ 1 ≤ 1 ≤ 1 ≤ 1	BDS EN 477:2003	none
2.	Appearance after conditioning in ventilated drying - premise - code 63020 (3pcs.) - code 63030 (3pcs.) - code 63040 (3pcs.) - code 63050 (3pcs.) - code 63060 (3pcs.) - code 63070 (3pcs.)	-	BDS EN 478:2002	None Visible effects	No visible effects are allowed on the surface (Bubbles, cracks and / or layering)	BDS EN 478: 2002	none
3.	heat reversion, R for profiles -code 63020 -sample body 1 – front - sample body 1 – back -sample body 2 – front -sample body 2 – back -sample body 3 – front -sample body 3 – back - code 62030 -sample body 1 – front - sample body 1 – back	%	BDS EN 479:2002	 1,15±0,01 1,05±0,01 1,30±0,01 1,25±0,01 1,20±0,01 1,20±0,01 1,20±0,01 1,05±0,01	 ≤ 2 ≤ 2 ≤ 2 ≤ 2 ≤ 2 ≤ 2 ≤ 2 ≤ 2	BDS EN 479:2002	none

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	- sample body 2 – front			1,15±0,01	≤ 2		
	- sample body 2 – back			1,10±0,01	≤ 2		
	- sample body 3 – front			1,20±0,01	≤ 2		
	- sample body 3 – back			1,15±0,01	≤ 2		
	- code 63040						
	- sample body 1 – front			1,25±0,01	≤ 2		
	- sample body 1 – back			1,20±0,01	≤ 2		
	- sample body 2 – front			1,10±0,01	≤ 2		
	- sample body 2 – back			1,05±0,01	≤ 2		
	- sample body 3 – front			1,10±0,01	≤ 2		
	- sample body 3 – back			1,35±0,01	≤ 2		
	- code 63050						
	- sample body 1 – front			1,15±0,01	≤ 2		
	- sample body 1 – back			1,20±0,01	≤ 2		
	- sample body 2 – front			1,25±0,01	≤ 2		
	- sample body 2 – back			1,15±0,01	≤ 2		
	- sample body 3 – front			1,05±0,01	≤ 2		
	sample body 3 – back			1,40±0,01	≤ 2		
	- code 63060						
	- sample body 1 – front			0,90±0,01	≤ 2		
	- sample body 1 – back			1,15±0,01	≤ 2		
	- sample body 2 – front			1,05±0,01	≤ 2		
	- sample body 2 – back			0,80±0,01	≤ 2		
	- sample body 3 – front			1,05±0,01	≤ 2		
	sample body 3 – back			1,05±0,01	≤ 2		
	- code 63070						
	- sample body 1 – front			1,00±0,01	≤ 2		
	- sample body 1 – back			0,95±0,01	≤ 2		
	- sample body 2 – front			1,26±0,01	≤ 2		
	- sample body 2 – back			1,05±0,01	≤ 2		
	- sample body 3 – front			1,15±0,01	≤ 2		
	sample body 3 – back			1,10±0,01	≤ 2		
4.	Differential heat reversion, ΔR of profiles;	%	BDS EN 479:2002			BDS EN 479:2002	none
	- code 63020			0,10	≤ 0.4		
	- sample body 1			0.05	≤ 0.4		
	- sample body 2			0.00	≤ 0.4		
	- sample body 3						
	- code 62030						

	- sample body 1 - sample body 2 - sample body 3 - code 63040 - sample body 1 - sample body 2 - sample body 3 - code 63050 - sample body 1 - sample body 2 sample body 3 - code 63060 - sample body 1 - sample body 2 sample body 3 - code 63070 - sample body 1 - sample body 2 sample body 3			0.15 0.05 0.05 0,05 0,05 0,35 0,05 0,10 0,35 0,35 0,35 0,00 0,05 0,21 0,05	≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4 ≤ 0.4		
5.	Strength of welded joints and profiles: -code 63020 -sample body 1 -sample body 2 -sample body 3 - code 62030 -sample body 1 -sample body 2 -sample body 3 - code 63040 -sample body 1 -sample body 2 -sample body 3 - code 63060	kN	BDS EN 514:2003	3,21±0,01 3,00±0,01 3,53±0,01 3,92±0,02 4,24±0,02 4,75±0,02 4,77±0,02 4,30±0,02 5,67±0,03		BDS EN 514:2003	None



- sample body 1			8,50±0,04			
- sample body 2			7,50±0,04			
sample body 3			8,40±0,04			
- code 63070						
- sample body 1			9,10±0,05			
- sample body 2			8,60±0,04			
sample body 3			9,00±0,05			

Chief laboratory: Signature /illegible/
/Eng. Sl. Petrov/

Director: Signature /illegible/
/Tsv. Gyurova/

Affixed round seal

The test done by: Eng. E. Demirev
Eng. El. Aleksiev

I, the undersigned Stela Svetoslavova Lekova do hereby certify that this is a true and correct translation I have made from Bulgarian into English of the document "Test Protocol" attached hereto. The translation includes 5 / five/ pages.

Translator: Stela Svetoslavova Lekova, Personal number 8305168775,.....

